

Off-Road Vehicle Team IUT Automotive Group Isfahan University of Technology



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# SAE MINI BAJA COMPETITIONS

## **SAE** International



The SAE Mini Baja competitions originated at the University of South Carolina in 1976, under the direction of Dr. John F. Stevens. Since that time, the Baja SAE Series has grown to become a premier engineering design series for university teams.

The object of the competition is to simulate real-world engineering design projects and their related challenges. Each team is competing to have its design accepted for manufacture by a fictitious firm. The students must function as a team to design, build, test, promote and compete with a vehicle within the limits of the rules. They must also generate financial support for their project and manage their educational priorities.

Each team's goal is to design and build a prototype of a rugged, single seat, off-road recreational vehicle intended for sale to the non-professional weekend off-road enthusiast. The vehicle must be safe, easily transported, easily maintained and fun to drive. It should be able to negotiate rough terrain in all types of weather without damage.

The Mini Baja competition is an excellent learning experience that requires the students to push their creative and engineering ability to the limit. The project provides students with significant challenges that require complete commitment and determination to overcome. These competitions consist of three days static events and dynamic events. The static events clearly explain the engineering and design process that was used in developing each system of the team's Baja SAE vehicle and the dynamic events determine how the Baja SAE vehicles perform under a variety of conditions.

Each competition consists of design judging and a thorough safety and technical inspection. The cars are then put through rigorous tests for acceleration, hill climbing ability, maneuverability, suspension/traction and pulling ability. Finally, every competition culminates in a four-hour endurance race. A winning car must not only be fast, robust and maneuverable, but also comfortable, low in cost, and easy to manufacture, service and maintain.

















# **IUT AUTOMOTIVE GROUP**

IUT automotive group is an independent student group that formed with some undergraduate students of IUT with the help of some faculty advisors of mechanics department of university in 2003. The goal of the group was to have an actual experience of a team work in the case of an automotive project to face with industrial designing and manufacturing challenges. Later the group grew to a wide-ranging student teams in fields of automotive teams, aerospace team and fuel cells team. Up to now the automotive





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2009 Sponsors



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## IUT MINI BAJA TEAM

- IUT Mini Baja team was the first Mini Baja team in Iran.
  - The 2004 team started to work on Mini Baja in summer 2003. The purpose was to participate in 2004 Canada Competition, but they lost it because of the project postponed. After all problems the car finished in summer 2004 and team was prepared to go to competitions. The 2004 team participated in South Africa Sasol Mini Baja competitions in November 2004 and became 17th team, won the Most Improved Team award and became 1st in cost report section. One year later formed another team. After near 10 month massive work, team became ready to go to the competitions, but the car was not transported on time and the team lost the competitions. Simultaneously team 2005 worked on some automotive industry projects and gains some valuable experiences.
- After 3year the team was refreshed and some students with a one year basic studies on Off-Road vehicle and the past Mini Baja cars gathered to form a professional Mini Baja team in a case of Off-Road vehicle designing and manufacturing team.





Engine: 10hp Briggs & Stratton

Frame: Available low carbon steel with yield strength of 420 Mpa tubes with 32 mm in diameter and

1.5 mm in thicknessBody: 2mm fiberglass

Drive Train: Comet CVT

\3.94: 1 gear ratio gearbox\chain

drives with a 2.67:1 ratio

Suspension: Independent a-arm suspension with motorcycle damper

Steering: Rack and pinion

Brakes: Hydraulic system with

motor cycle caliper

Tires: ATV tires with 10" rim

Engine: 10hp Briggs & Stratton

Frame: St52 steel tube with 25mm

diameter and 2mm thickness

Body: aluminum body

Drive Train: Comet CVT 700 series between 0.54:1 to 3.34:1 ratios and

chain drives box

Suspension: Independent a-arm suspension with motorcycle damper

Steering: Direct steering

Brakes: Hydraulic system with

motor cycle caliper

Tires: 23" in front and 22" in rear





## 2010 OFF-ROAD VEHICLE

The project is designing and manufacturing a mini off-road vehicle. The vehicle is compatible with Baja SAE standards and will participate in SAE International competitions. Team hope to register in 2010 Baja SAE competitions held in United States and decided to have a marvelous test of the vehicle on University Mountains and in LUT desert (the warmest desert in the world) after manufacturing phase finished.



Team gathered a full database and information of off-road cars and the past Mini Baja cars build by IUT team and other teams' cars in conceptual design phase and treat the experiences in designing phase. The goals of designing new vehicle are maximization acceleration, top speed, traction and durability of the vehicle and minimization chassis weight. Team uses the Catia software for sketch and assembles the parts of the car and SimDesigner, Ansys, Adams software for static and dynamic analysis. The new design of the power train allows the vehicle gains a suitable traction for pulling and hill climb tests and suspension design decreases impact effects result from bumps and drop-offs. Also in new car attempted to decrease the car mass and having a low center of gravity by frame structure changes and optimizations in vehicle parts design.



Top Speed: 65km/h Pulling Load: 180 to 200kg

Incline: 45 slope in a speed of 25 km/hr

Weight of vehicle:

220kg

Efficiency: 90%

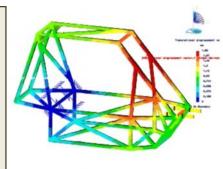


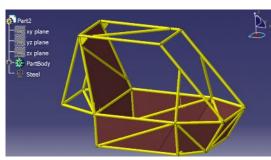


# 2010 VEHICLE DESIGN

#### **Chassis & Ergonomics**

- Made by 4130 steel tube
- Tig Welded and heat treated
- Designed with Catia
- Crash Analyzed with Ansys-Is dyna and SimDesigner





#### **Power Train**

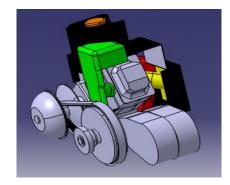
- Intek OHV305 model20 10hp Briggs & Stratton Engine that determinate by SAE
- Comet CVT with a overall 6.26:1 ratio
- 2Stage Gearbox with aluminum case and 4140 steel shaft Designing and Building by team









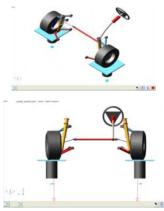


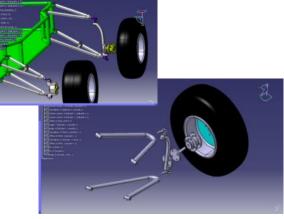
## Suspension & Steering

• Four wheel independent suspension with a 10" travel in front and 8" in rear

Dynamic motion analyze In SimDesigner and Adams

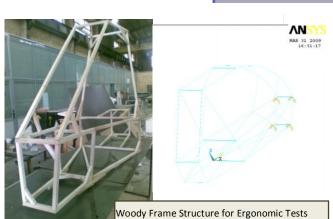
 Rack & Pinion Steering Dynamic analyze with Adams

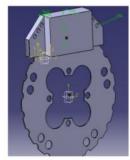




#### Brakes & Tires

- Dual cylinder hydraulic brake system;2Caliper in front and 1Caliper on rear axle, with 7" rotors in front and 8.1" rotor in rear
- 23" tire for Front and 22" tire for Rear







# 2009 VEHICLE PROJECT



## • Project Gant Chart

|                                  | Ju | ın | Jı | ul | A | ug | Se | ер | О | ct | N | ov | D | ec | Ja | n | Fe | eb | М | ar | Aı | or | М | ay | Ju | ın | Ju | ıl       |
|----------------------------------|----|----|----|----|---|----|----|----|---|----|---|----|---|----|----|---|----|----|---|----|----|----|---|----|----|----|----|----------|
| Conceptual design                |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |
| Requirements                     |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |
| Cost report                      |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    | ·        |
| Sponsor Action                   |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |
| Final design                     |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |
| Purchasing vehicle parts         |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    | <u> </u> |
| Redesign & Manufacturing         |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |
| Chassis                          |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |
| Drive Train                      |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |
| Suspension                       |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |
| Steering                         |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    | ·        |
| Body                             |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |
| Assemble                         |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    | 1        |
| Tests&<br>driver training        |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |
| Hotel & Shipping requirements    |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |
| Sending<br>SAE reports           |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |
| Competitions                     |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |
| Exhibition and publicity actions |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |
| Website & Documentation          |    |    |    |    |   |    |    |    |   |    |   |    |   |    |    |   |    |    |   |    |    |    |   |    |    |    |    |          |

# • Project Cost Report

| Num | part                        | Cost (\$) |
|-----|-----------------------------|-----------|
| 1   | Chassis                     | 800       |
| 2   | Suspension(shocks, springs) | 1,850     |
| 3   | A arms, Knuckle, Spindle    | 450       |
| 4   | Brakes                      | 400       |
| 5   | CVT                         | 700       |
| 6   | Axles, UV joints, Bearings  | 600       |
| 7   | Gearbox                     | 750       |
| 8   | Steering                    | 250       |
| 9   | Hub and Tires               | 1,200     |
| 10  | Electric and Safety parts   | 100       |
| 11  | Engine                      | 800       |

| num | part                    | Cost (\$) |
|-----|-------------------------|-----------|
| 1   | Vehicle Shipment        | 5,000     |
| 2   | Team<br>Transportation  | 7,000     |
| 3   | Hotel<br>Accommodations | 2,500     |

Competitions

All= 14,500

All= \$ 22.400 USD

All Costs

All= 7.900

Vehicle Parts



## SPONSORSHIP, CONTACTS



#### Sponsors

By the sponsor's generous help and the supporting, engineering students will have a special occasion to work as a team in a real challenging engineering project and prepare for high technical skill activities in future.

IUT Mini Baja team is proud to display the name and logo of sponsors on the vehicle, team's website and other publications.

Sponsor is as essential to the success of the project as the students who design, build, drive, and maintain the vehicle.

Sponsors of Mini Baja teams gain exposure to a unique group of dedicated and disciplined college students and the world's institutes, universities and related companies that participate in SAE competitions.







#### Contacts

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